

**Single End Two Flute Three Flute/Four Flute
30° Helix Center Cutting. Long Series**

Cutting Diameter	Shank Diameter	Cutting Edge Length	Overall Length	End Mill	Ball Nose
3.00	3.00	25	75	27.68	33.20
4.00	4.00			31.23	37.52
5.00	5.00			34.75	41.70
6.00	6.00	28		36.25	43.57
8.00	8.00	29		40.00	47.95
10.00	10.00	32		63.75	74.23
12.00	12.00	51	102	91.16	109.48
14.00	14.00	75	150	213.89	256.73
16.00	16.00			268.36	322.05
18.00	18.00			335.93	403.02
20.00	20.00			446.73	536.16
25.00	25.00			536.32	643.23